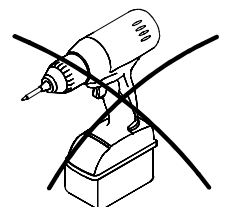
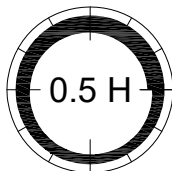
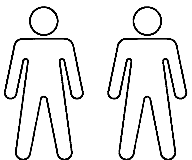
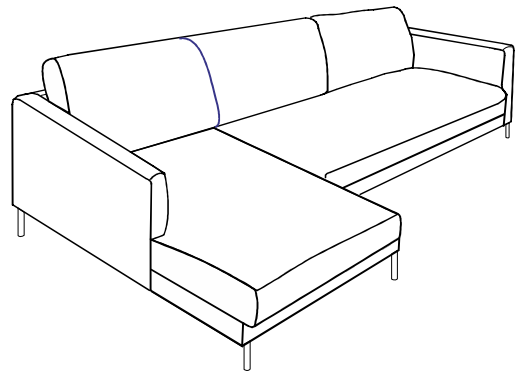
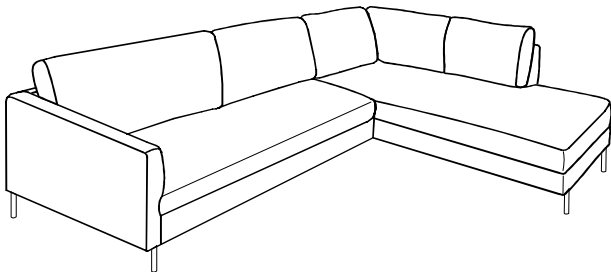
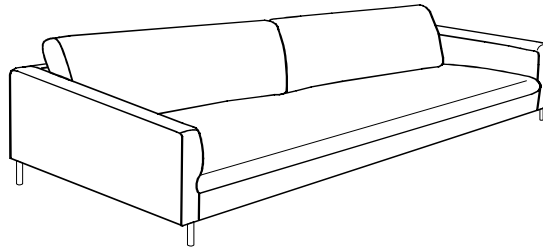
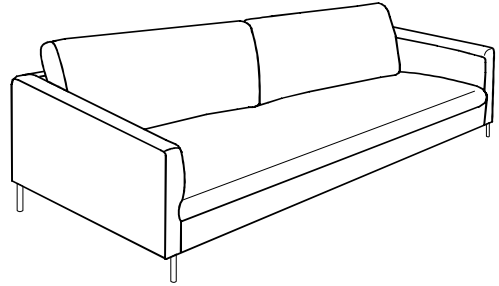
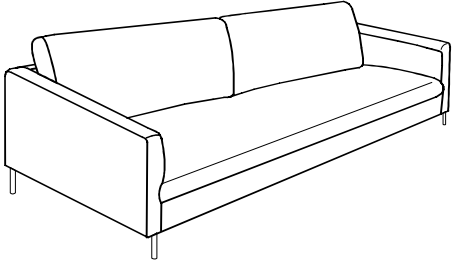


Assembly Instruction

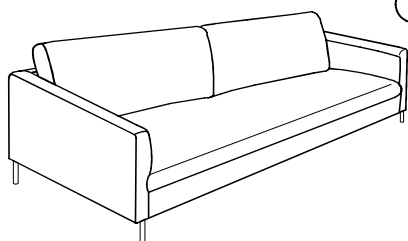
ASHTON



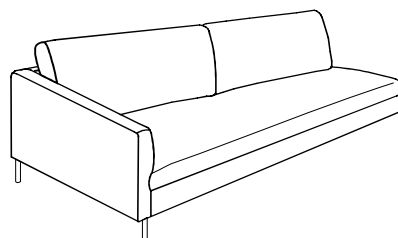
Total material list, furniture parts

			✓
①	1	1680x960x820	
②	1	1610x960x820	
③	1	2120x960x820	
④	1	2050 x960x820	
⑤	1	2320x960x820	
⑥	1	2250x960x820	
⑦	1	980x2200x820	
⑧	1	1230x1650x820	

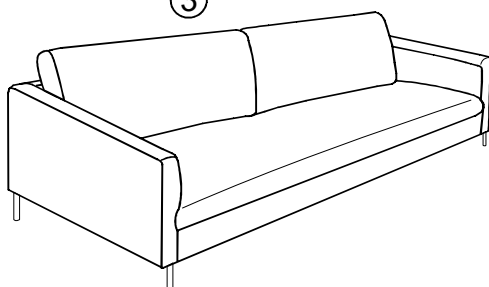
①



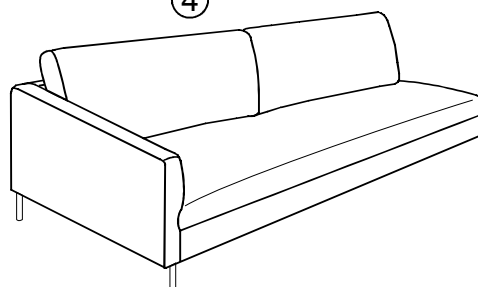
②



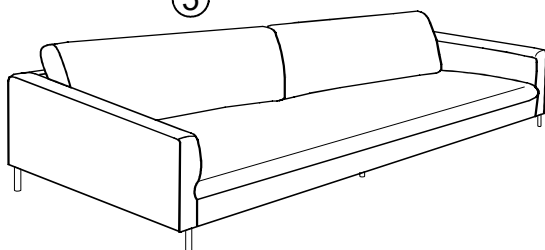
③



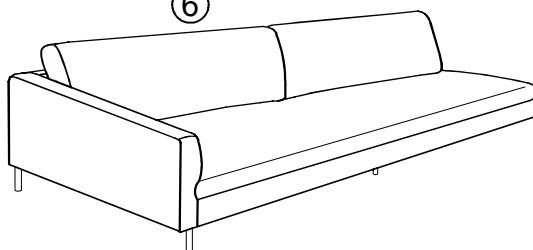
④



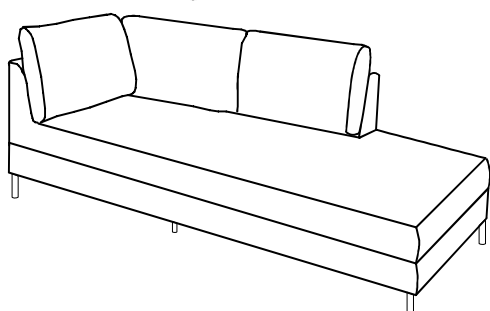
⑤



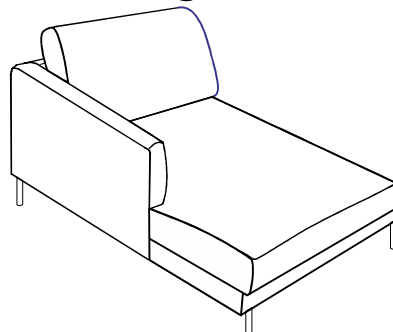
⑥



⑦

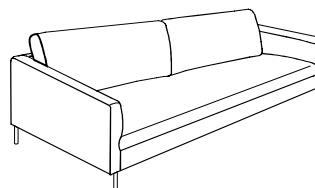


⑧

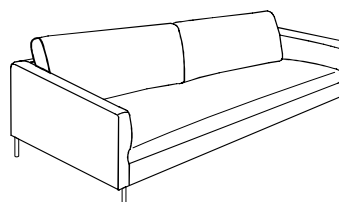


Total material list, hardware

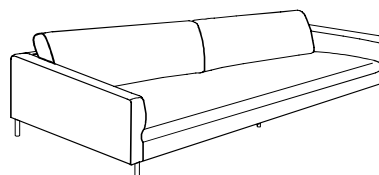
A x 4	B x 4	C x 4
		
φ 32x180 mm	φ 30x2 mm	φ 45x3 mm



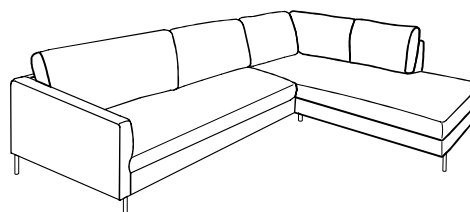
A x 4	B x 4	C x 4
		
φ 32x180 mm	φ 30x2 mm	φ 45x3 mm



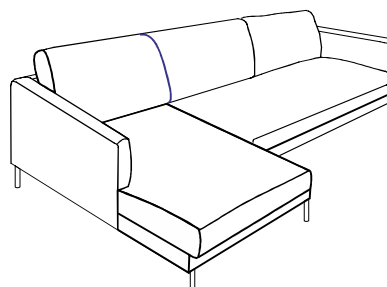
A x 5	B x 5	C x 5
		
φ 32x180 mm	φ 30x2 mm	φ 45x3 mm



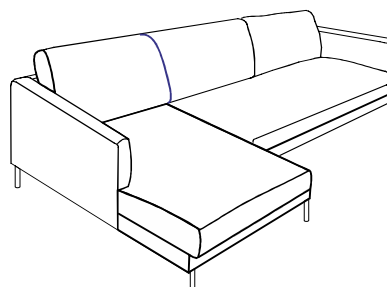
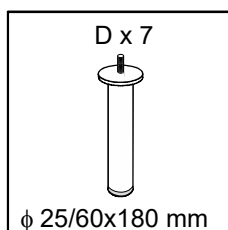
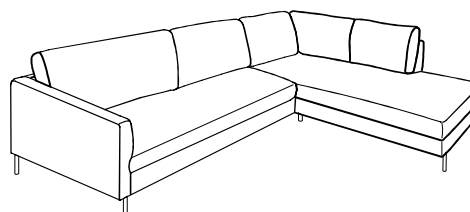
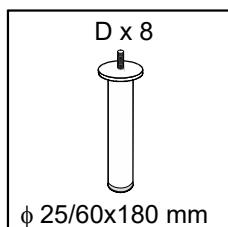
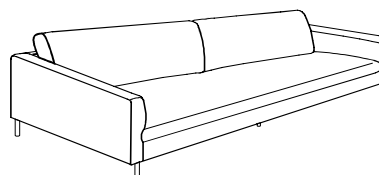
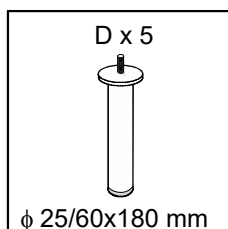
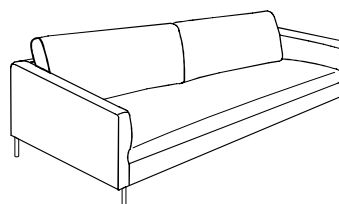
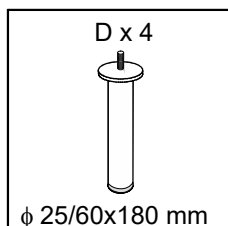
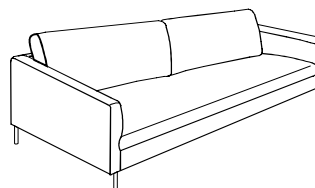
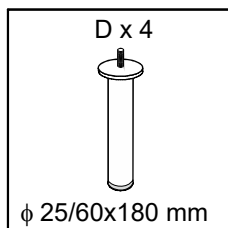
A x 8	B x 8	C x 8
		
φ 32x180 mm	φ 30x2 mm	φ 45x3 mm



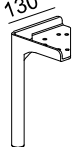
A x 7	B x 7	C x 7
		
φ 32x180 mm	φ 30x2 mm	φ 45x3 mm

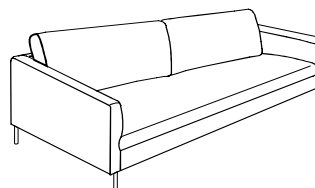


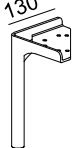
Total material list, hardware

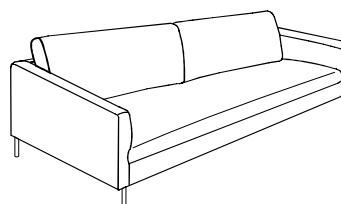


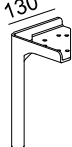
Total material list, hardware

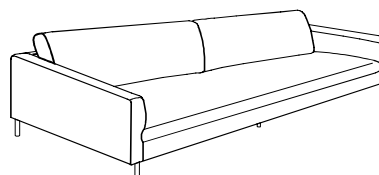
E x 4 130  22x180 mm	F x 8  M6x25 mm
---	--

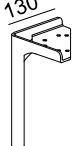


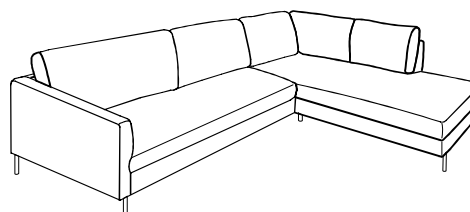
E x 4 130  22x180 mm	F x 8  M6x25 mm
---	--



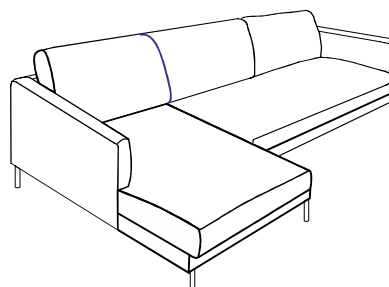
E x 4 130  22x180 mm	F x 8  M6x25 mm	D x 1  φ 25/60x180 mm
--	--	---



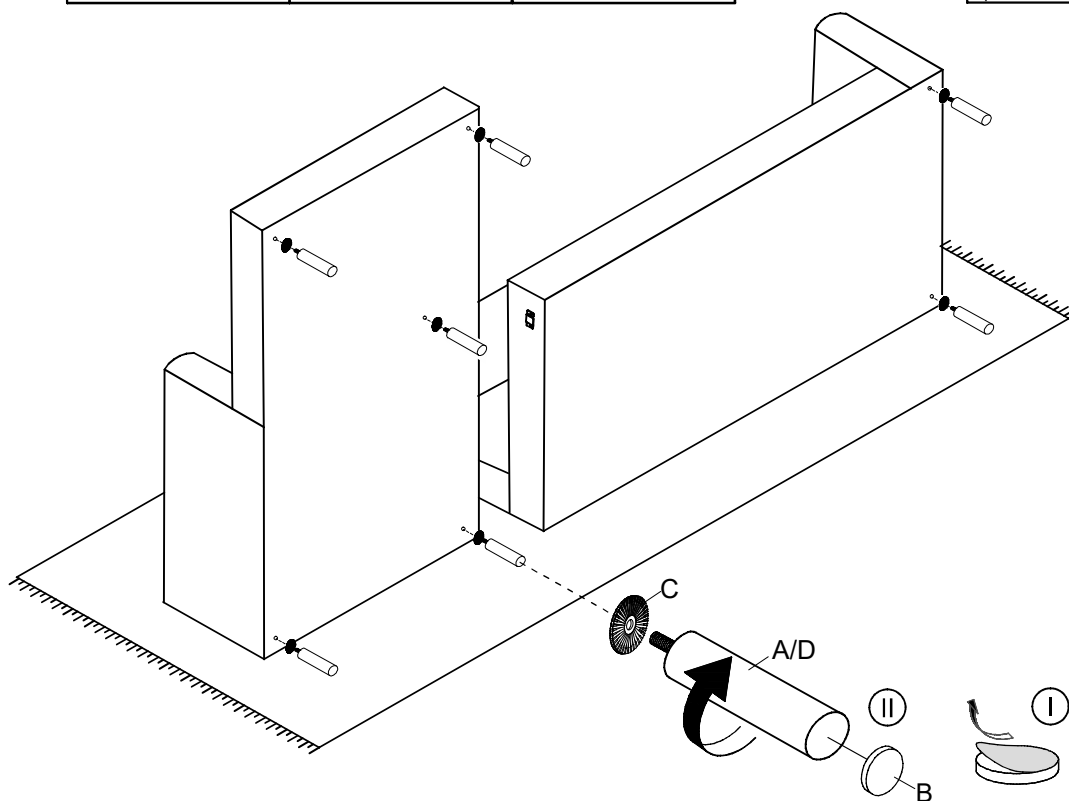
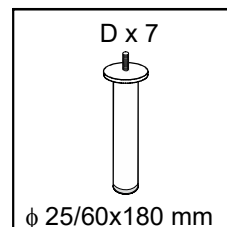
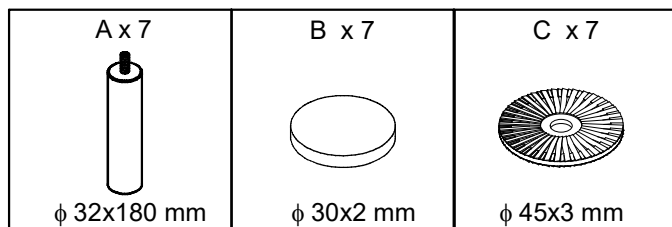
E x 5 130  22x180 mm	F x 10  M6x25 mm	D x 3  φ 25/60x180 mm
---	---	--



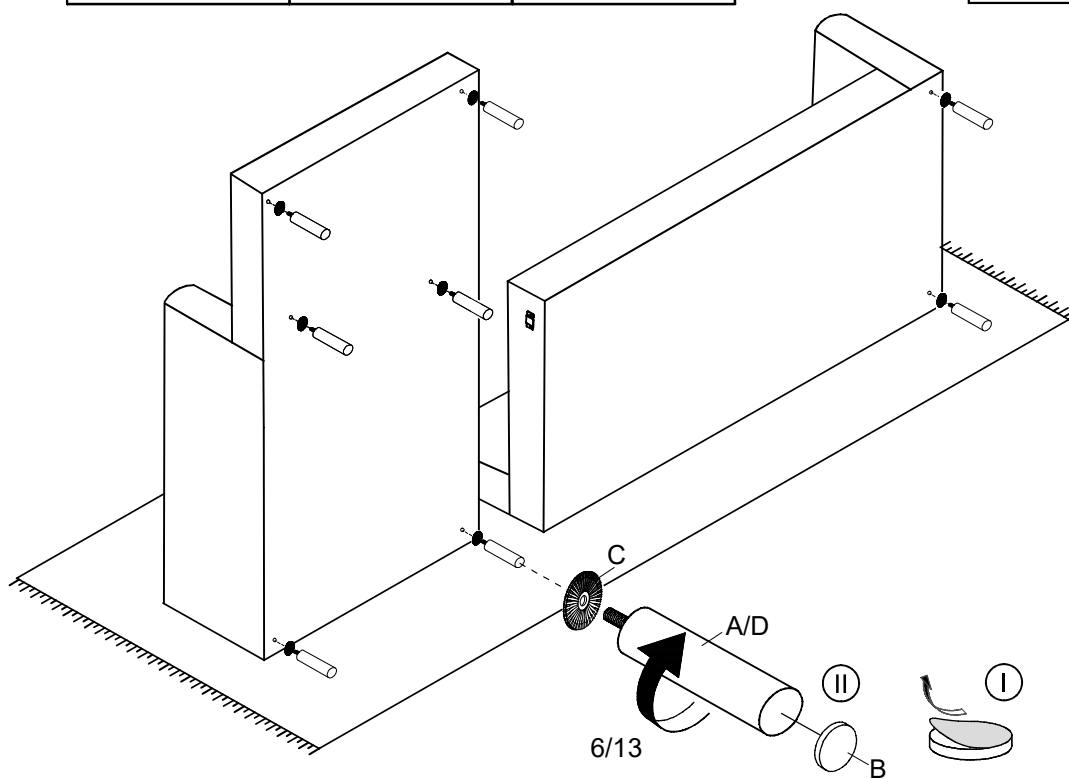
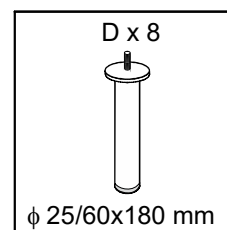
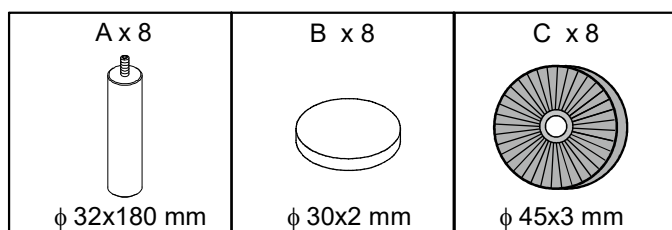
E x 5 130  22x180 mm	F x 10  M6x25 mm	D x 2  φ 25/60x180 mm
---	---	--



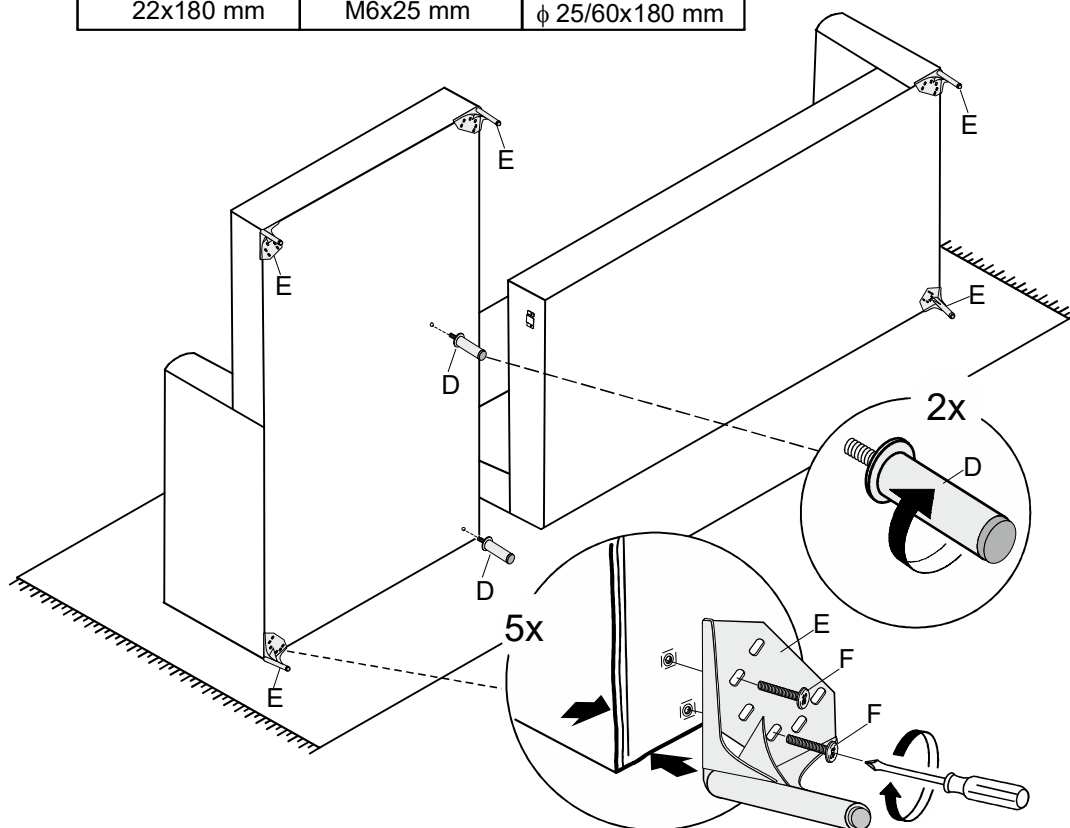
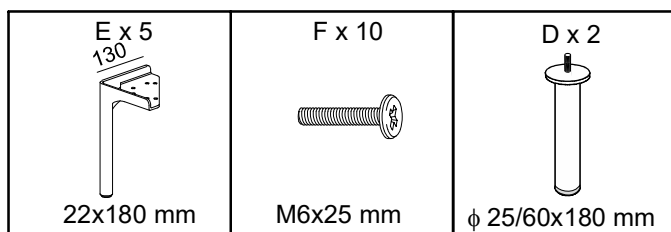
1



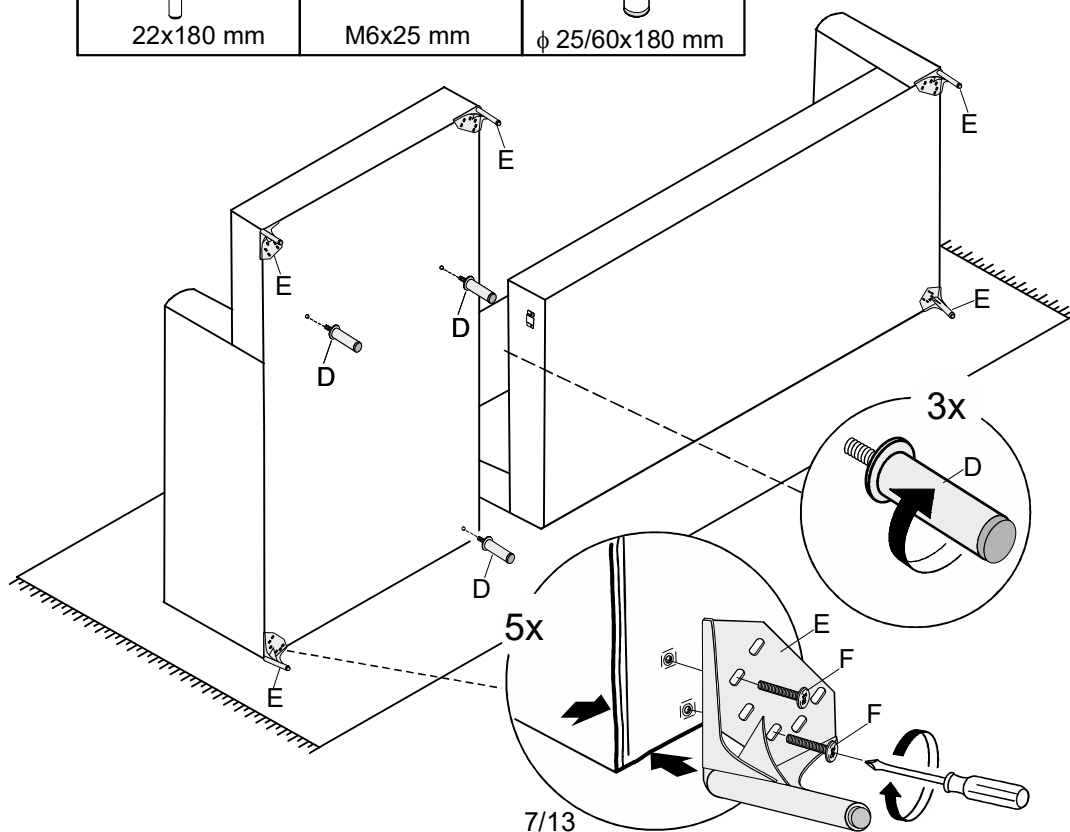
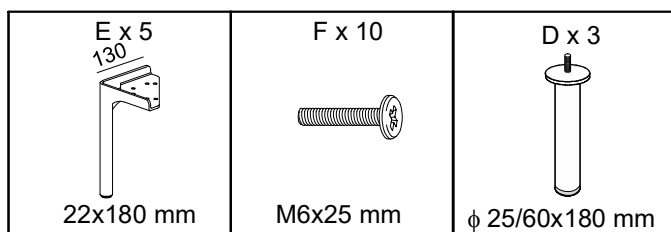
2



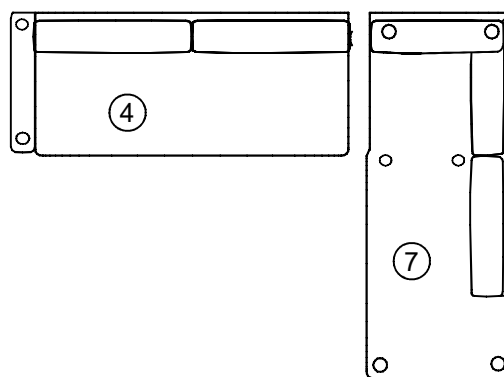
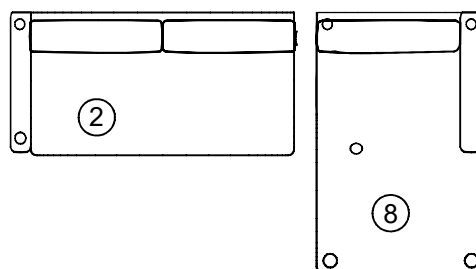
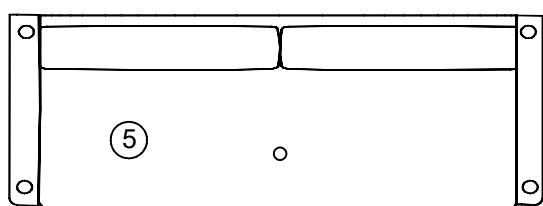
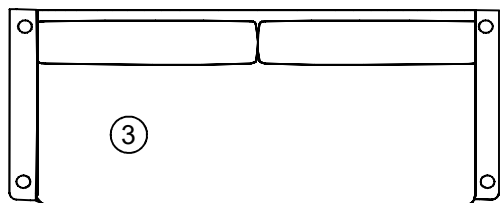
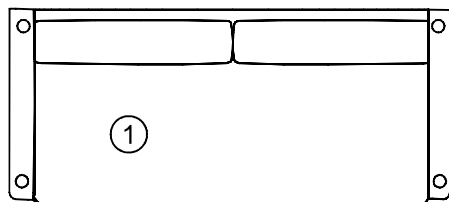
3



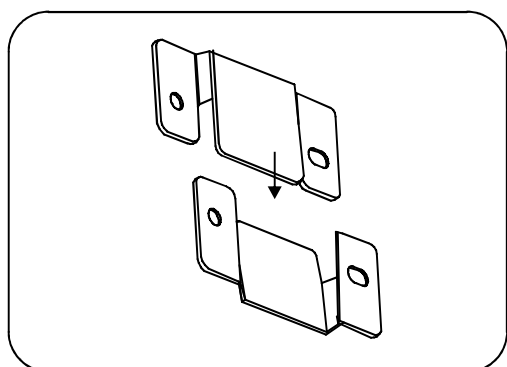
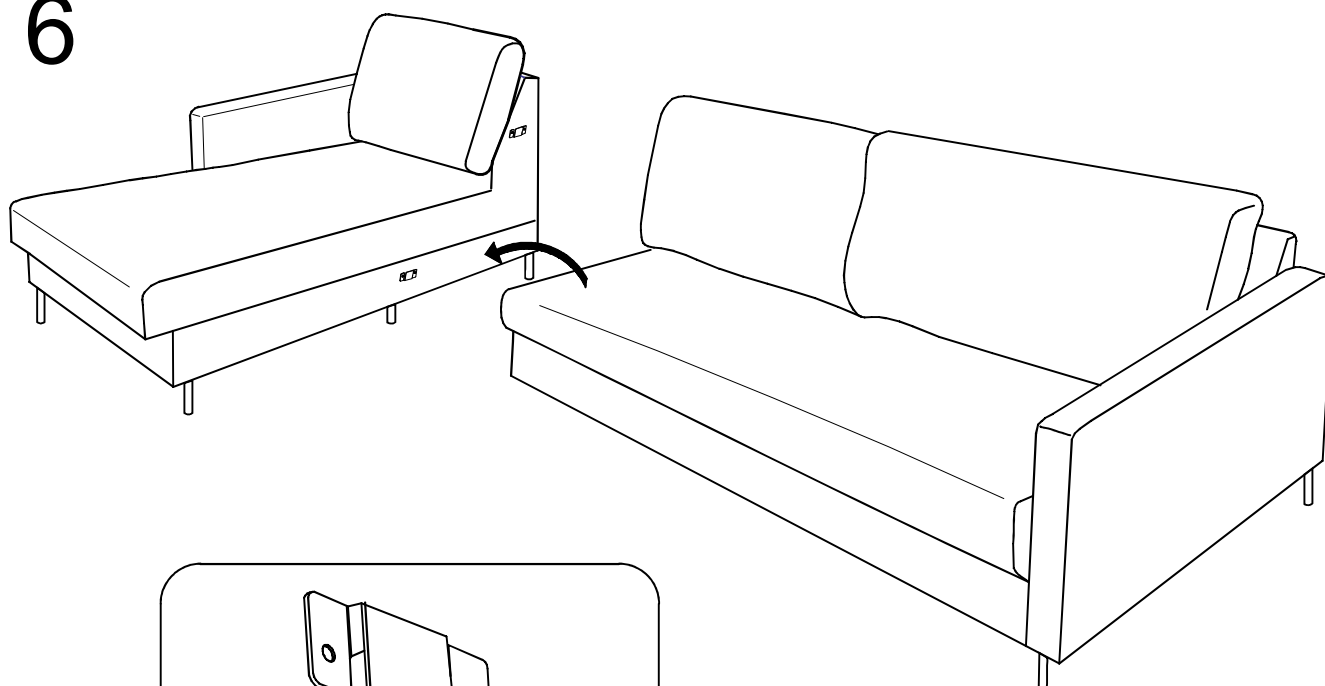
4



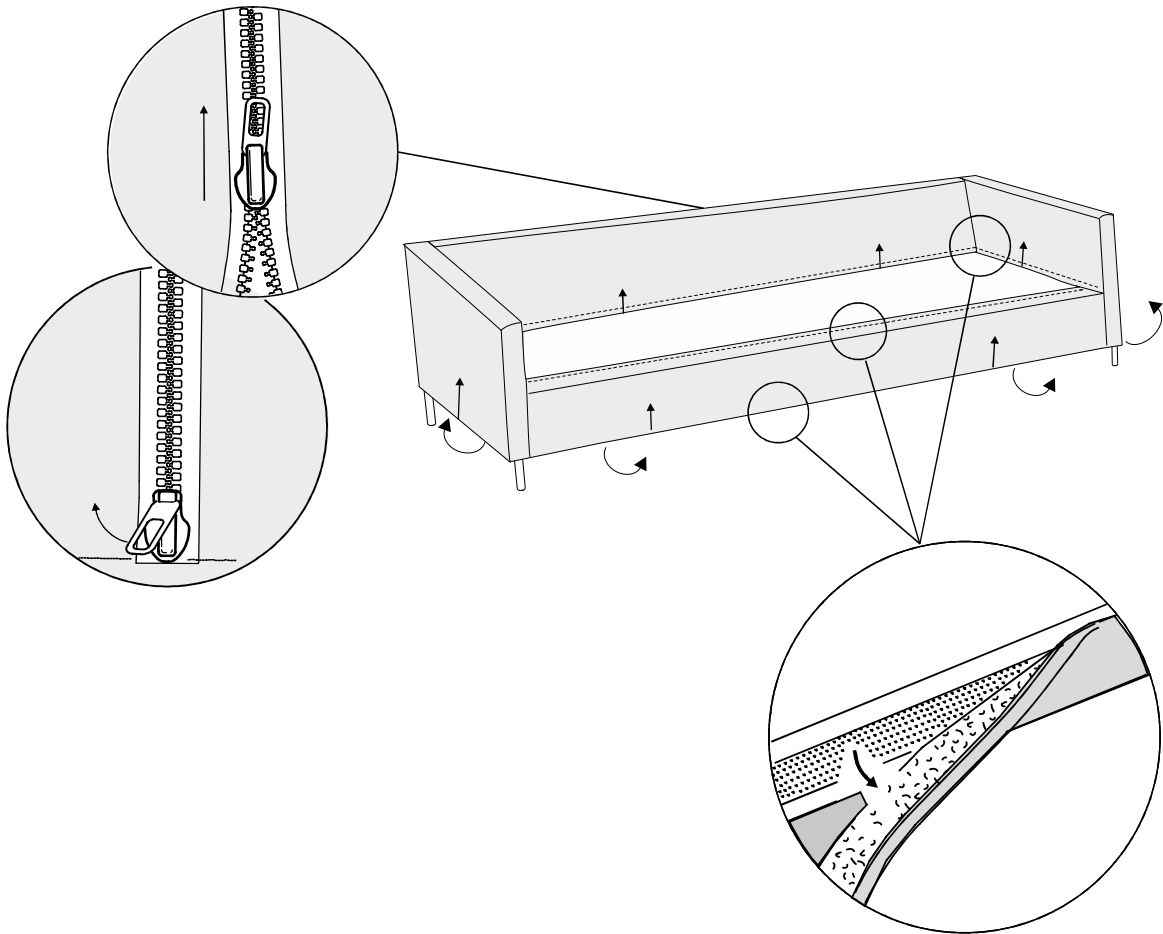
5



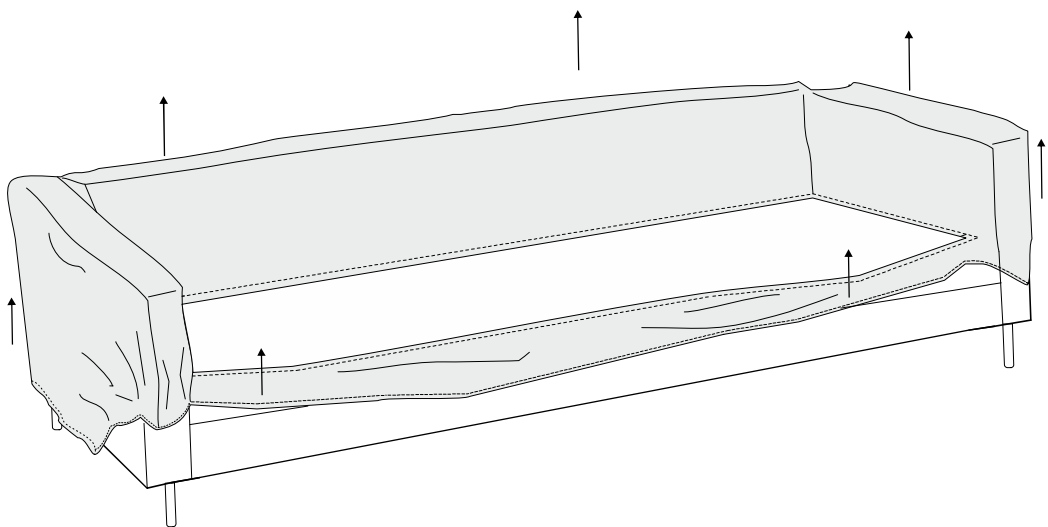
6



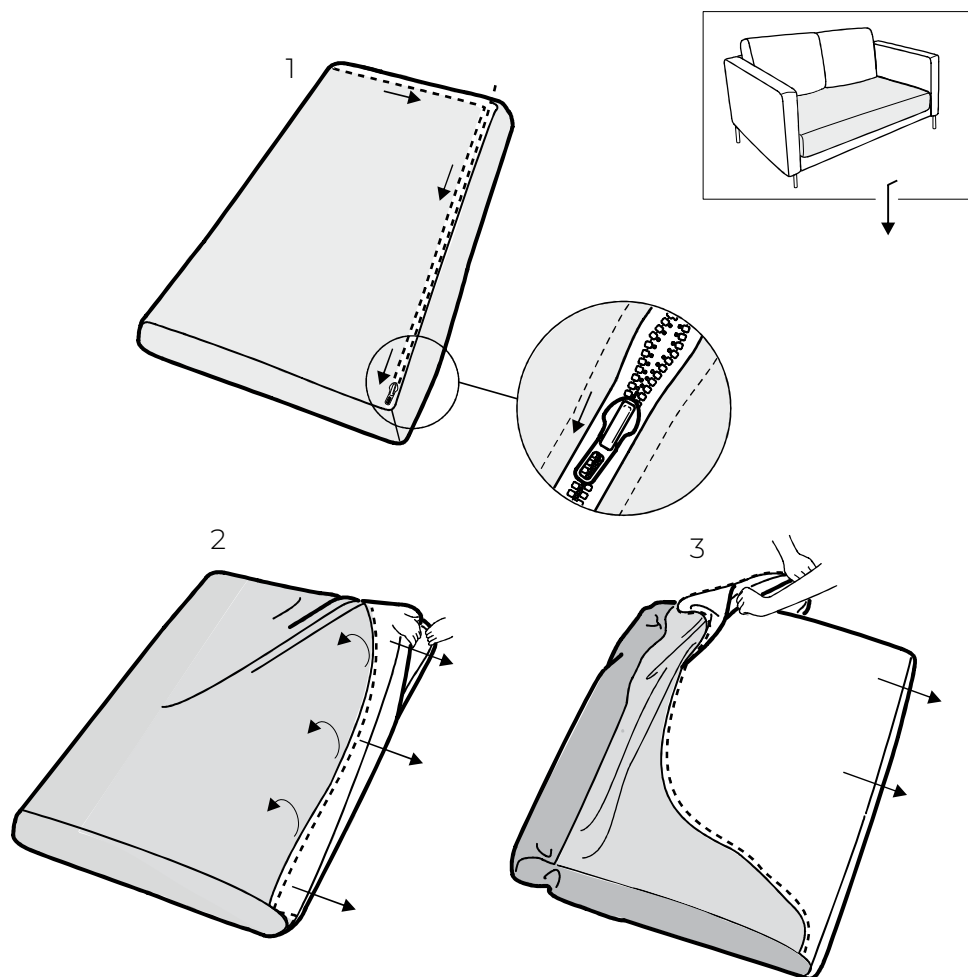
7



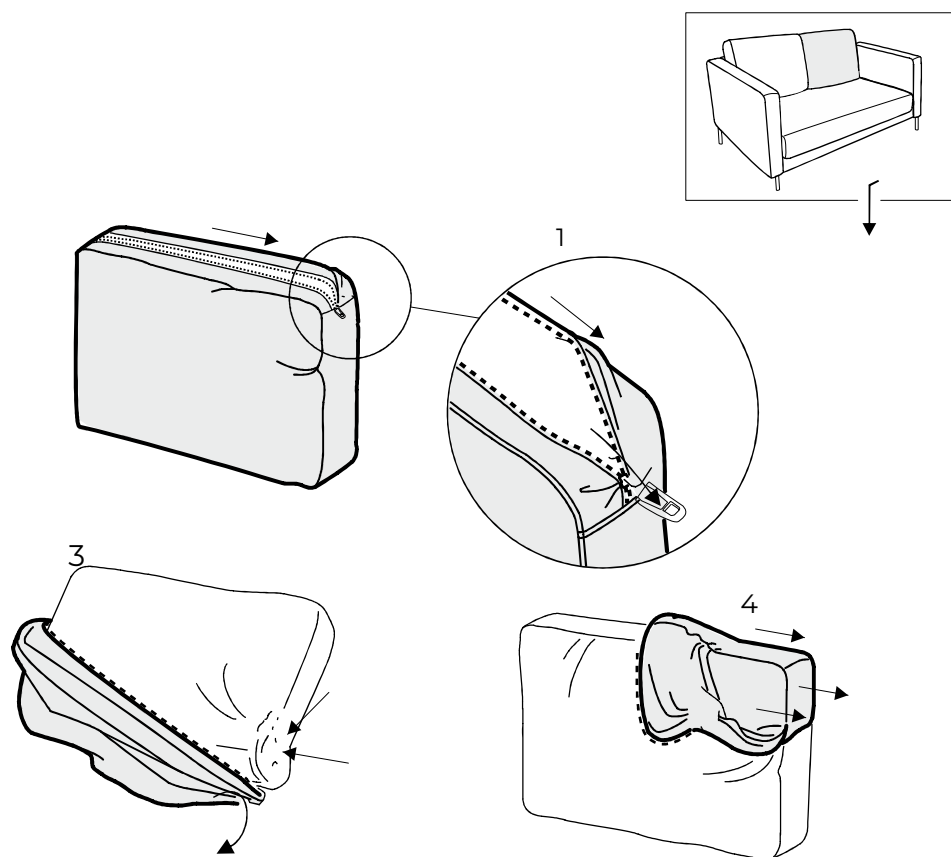
8



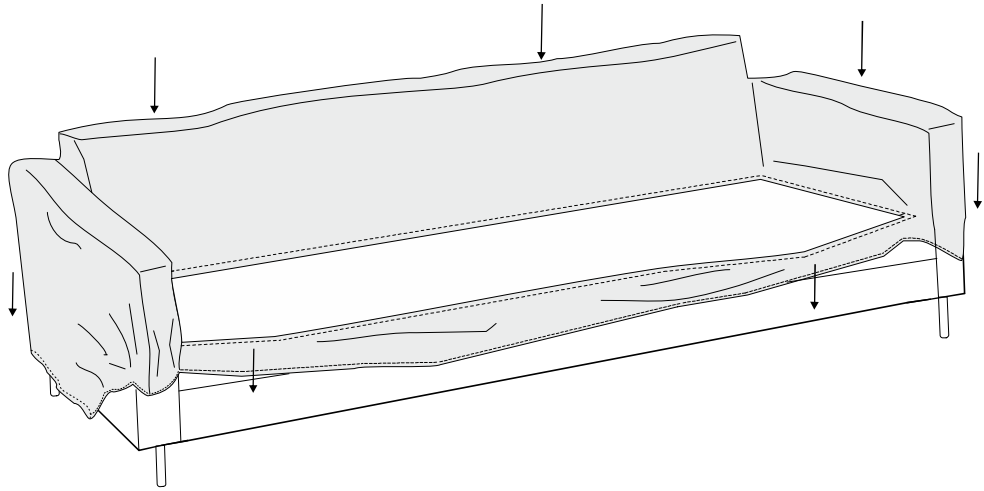
9



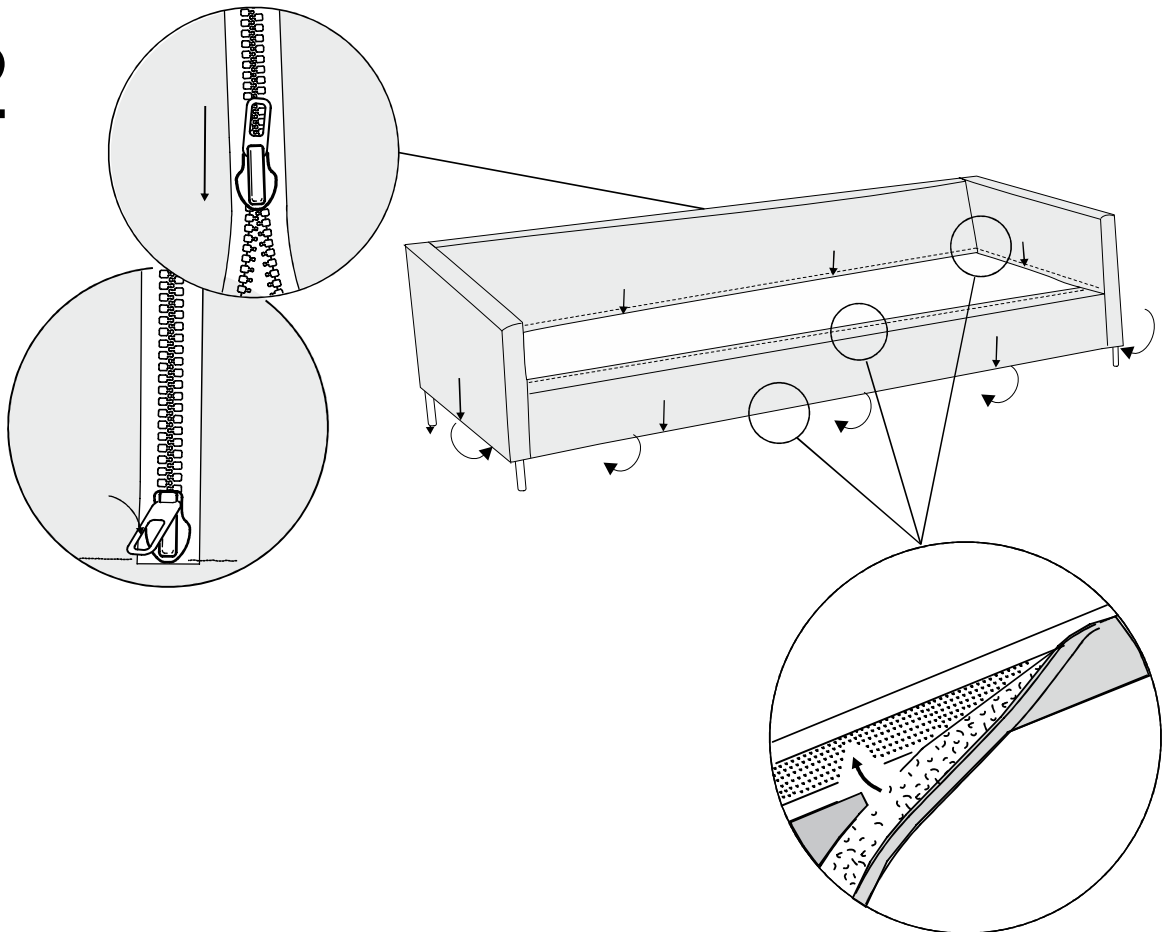
10



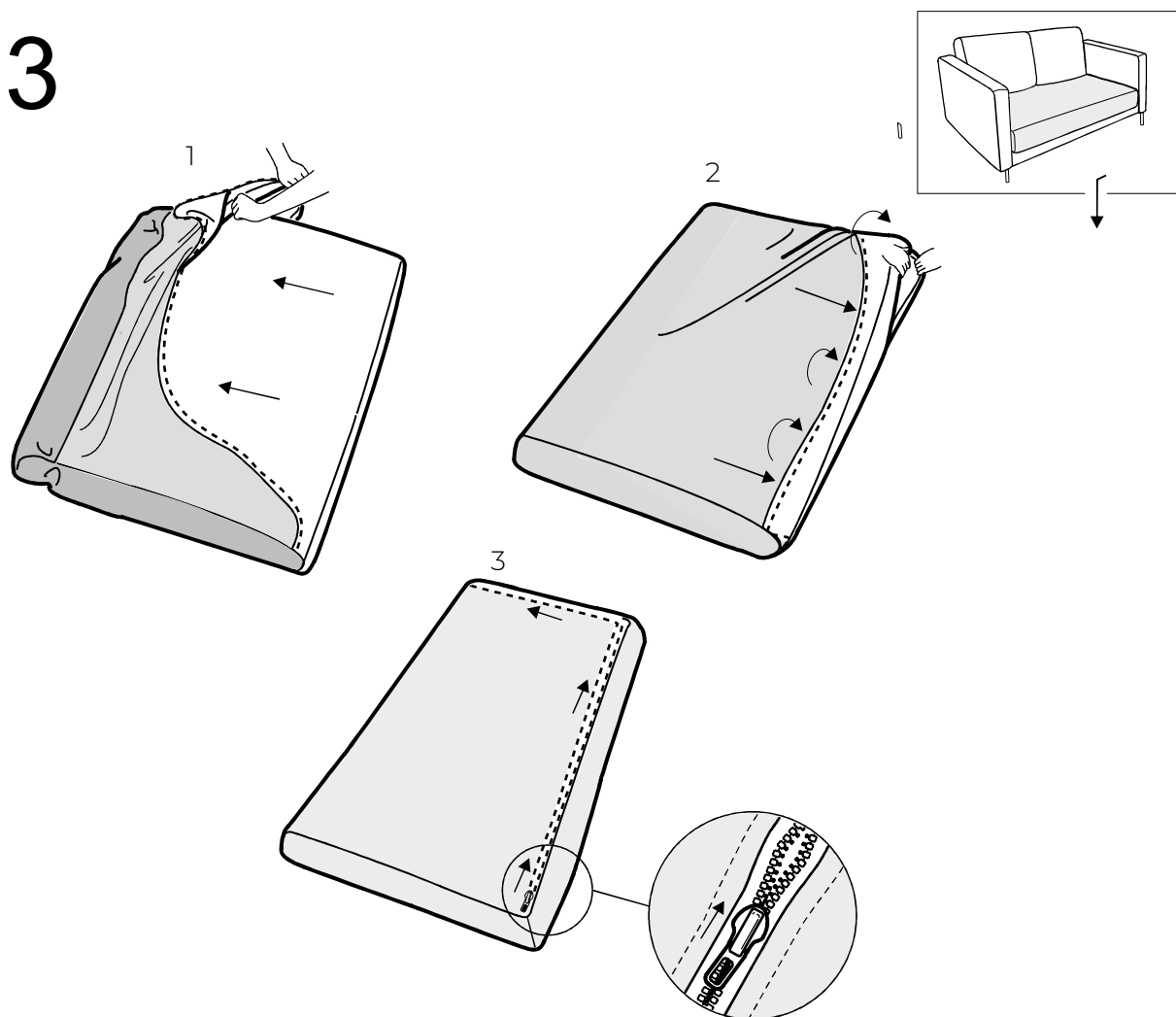
11



12



13



14

